



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

PRELIMINARY ISSUE

654.6411
Job Sheet 212002



Part No: 654.6411

Job Qty: 5 pcs

Part Name: Plug Fitting



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/4/20

Job Tracking No:

Due Date: 8/25/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 654.6400 REV.PR2 IPP REV:A 20.07.15 NEW ISSUE DD VERF:JFS

Ship Via:

139 Valve

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	SL-154 - 1	5 pcs			1.00	1.67	Doosan - 1	
							NLX 2500SY - 1	
							SL-154 - 1	
							SL-2500Y - 1	
110	QC 2	5 pcs			0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	



Container No: S294827



Part: 654.6411

Job No: 212002

Serial No/Batch: S294827

Revision: REV-PR2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/18/20

Plex 8/4/20 9:51 AM Dart.Renwick.Jennifer

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62
9-89

DAS
62
9-89

			QC 2 - 66	
			QC 2 - 64	
			QC 2 - 65	
			QC 2 - 5	
			QC 2 - 71	
			QC 2 - 73	
			QC 2 - 69	
			QC 2 - 76	
			QC 2 - 86	
			QC 2 - 83	
120 QC 8	5 pcs	0.00 0.00	QC 8 - 12	mL 20/08/20
			QC 8 - 14	
			QC 8 - 17	
			QC 8 - 20	
			QC 8 - 25	
			QC 8 - 3	
			QC 8 - 32	
			QC 8 - 33	
			QC 8 - 35	
			QC 8 - 39	
			QC 8 - 4	
			QC 8 - 44	
			QC 8 - 45	
			QC 8 - 49	
			QC 8 - 58	
			QC 8 - 8	
			QC 8 - 9	
			QC 8 - 68	
			QC 8 - 67	
			QC 8 - 1 (A)	
			QC 8 - 47	
			QC 8 - 40	
			QC 8 - 52	
			QC 8 - 23	
			QC 8 - 57	
			QC 8 - 76	
			QC 8 - 61	
			QC 8 - 66	
			QC 8 - 73	
			QC 8 - 82	
130 Outsource - 17 - Passivate	5 pcs		GRO002-VC	5 2020-08-25
140 Packaging 2-1 - Receive - B4B	5 pcs	0.00 0.00	Packaging 2 - 1 - B4B	
			Packaging 2 - 2 - B4B	
			Packaging 2 - 3 - B4B	
			Packaging 2 - 5 - B4B	1 AUG 31 2020
			Packaging 2 - 4 - B4B	
			Packaging 2 - 6 - B4B	
			Packaging 2 - 7 - B4B	
			Packaging 2 - 8 - B4B	
			Packaging 2 - 9 - B4B	
			Packaging 2 - 10 - B4B	
			Packaging 2 - 11 - B4B	
			Packaging 2 - 12 - B4B	
			Packaging 2 - 13 - B4B	
			Packaging 2 - 14 - B4B	
			Packaging 2 - 15 - B4B	
			Packaging 2 - 16 - B4B	
			Packaging 2 - 17 - B4B	
			Packaging 2 - 18 - B4B	

			Packaging 2 - 19 - B4B	
			Packaging 2 - 20 - B4B	
			Packaging 2 - 21 - B4B	
			Packaging 2 - 22 - B4B	
			Packaging 2 - 23 - B4B	
			Packaging 2 - 24 - B4B	
			Packaging 2 - 25 - B4B	
			Packaging 2 - 26 - B4B	
			Packaging 2 - 37 - B4B	
150 QC 6	5 pcs	0.00 0.00	QC 6 - 9	
			QC 6 - 68	
			QC 6 - 61	
			QC 6 - 40	
			QC 6 - 81	
			QC 6 - 82	
160 Packaging 3-1 - Stock - B4B	5 pcs	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 37 - B4B	
170 QC 21 - SA	5 pcs	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	
			QC 21 - SA - 9	

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82
9-89

AUG 31 2020

DAS
82
9-89

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70
9-89

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Part Op 100 - ****CRITICAL PART - EXTREME CARE MUST BE TAKEN**** MUST ENSURE THE COMPONENTS ARE NEVER DAMAGE****
 Descriptions: NEVER DAMAGE**** 1-Machine as per folio FD332 FOLIO REV: AA DWG REV: PR2 2-Debur
 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - -Issue P/O; 41854 PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required
 140 - Certificate of Conformity is required
 150 - QC6- All purchased or subcontracted products
 160 - Identify as per dwg & Stock ****CRITICAL PART - EXTREME CARE MUST BE TAKEN**** MUST ENSURE THE COMPONENTS ARE NEVER DAMAGE****
 170 - QC21- Final Inspection - Work Order Release

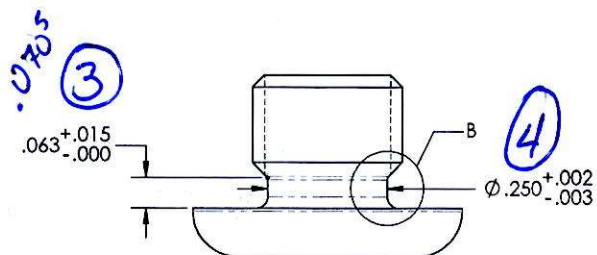
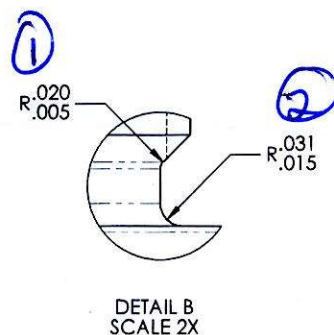
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750 <u>RD.625</u>	303 Round Bar 0.750 <u>0.625</u>	.2100 ft (.042 ea)	100-SL-154 - 1	<u>S250214</u>

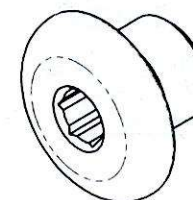
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M303R0.750 R0.625" 8.0	0	32	0
Part Specifications				
Specifications could not be found.				

Plex 8/4/20 9:51 AM Dart.Renwick.Jennifer

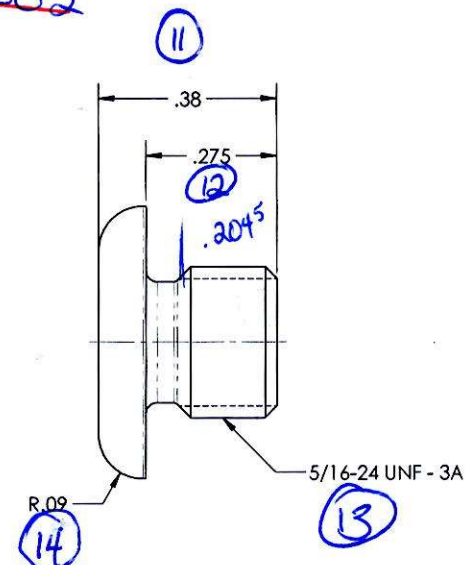
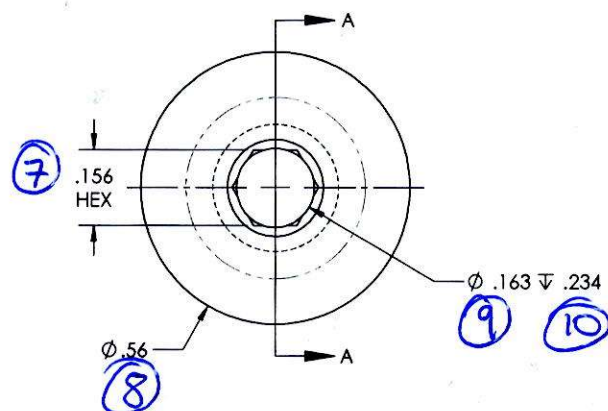
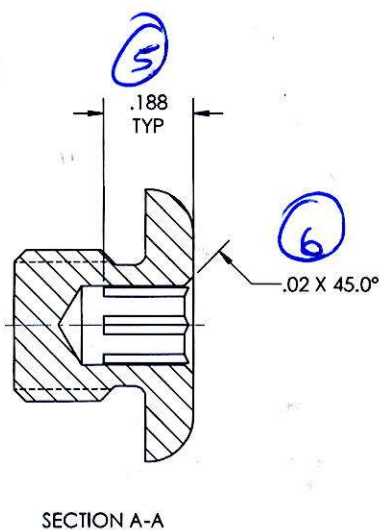
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 212602



654.6411



ORIGINAL DATE (MM-DD-YY)	07-08-2020	DART 3030 ENTERPRISE CT., AEROSPACE SUITE A	
DRAWN BY	JEAN	VISTA, CA 92081	
CHKD BY	JEAN	(760)-724-5300	
DRAWING APPROVAL		APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
DATE	07-14-2020	FILL PORT FITTING	
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		SHEET	2 OF 3
		SCALE	NONE
		DWG. NO.	654.6400
		REV.	PR2

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
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NOTES:

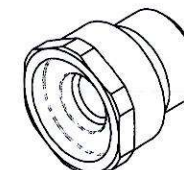
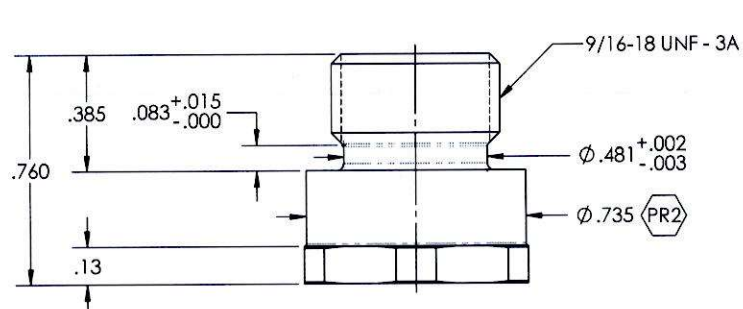
1 MATERIAL: 303 STAINLESS STEEL IAW AMS 5640 (15)

2 FINISH: PASSIVATE IAW MPP-172 SECTION 6.1. (16)

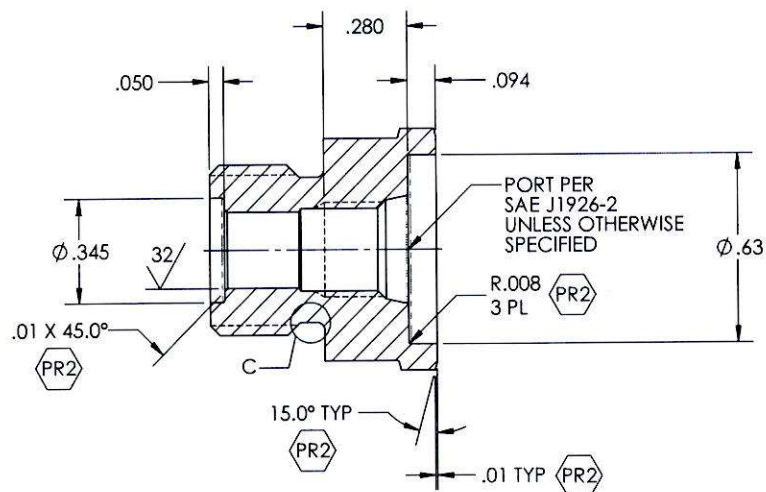
3. DEBURR AND BREAK ALL SHARP EDGES

4. IDENTIFY IAW MPP-120

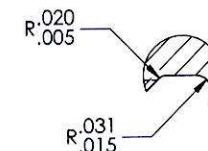
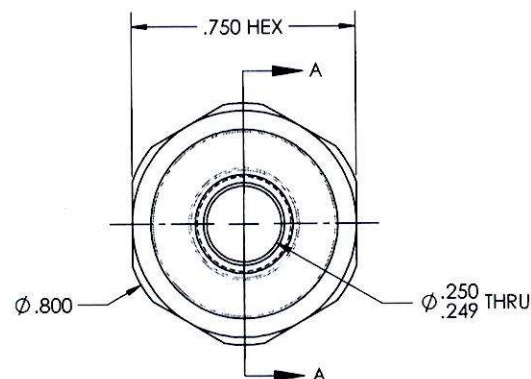
5. SURFACE FINISH $\sqrt{63}$ UNLESS OTHERWISE SPECIFIED (17)



654.6410



SECTION A-A

DETAIL C
SCALE 2X

PROTOTYPE REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
-	PR1	INITIAL PROTOTYPE RELEASE	07-08-2020	T. CROSS	-	-	K. TAILOR
B6-1 C1-1 C3-1 D3-1 C2-3	PR2	ADDED Ø.735 DIMENSION ADDED .01 X 45.0° DIMENSION ADDED R.008 3 PL DIMENSION ADDED 15.0° TYP DIMENSION ADDED .01 TYP DIMENSION ADDED R.008 DIMENSION	07-16-2020	T. CROSS	MDI	NEXT ORDER	K. TAILOR

	3	654.6412	FILL PISTON FITTING	△	△
	2	654.6411	PLUG FITTING	△	△
	1	654.6410	FILL PORT	△	△
	F/N	P/N	DESCRIPTION	MATL	SPEC
QTY			PARTS LIST		
NEXT ASSY (S)		ORIGINAL DATE		07-08-2020	
650.5300		DRAWN BY		CHECKER	
		LPT		EAM	
		DRAWING APPROVAL		1 CROSS	
		07-14-2020			
		CONTRACT NO.			
		UNLESS OTHERWISE SPECIFIED			
		DIMENSIONS ARE IN INCHES			
		TOLERANCES ARE:			
		3 PLACE DECIMALS ± .01			
		2 PLACE DECIMALS ± .005			
		ANGLES ± .5°			
		FILL PORT FITTING			
SIZE		CAGE CODE		DWG. NO.	
B		07M26		654.6400	
SCALE: NONE		SHEET 1 OF 3		REV	
				PR	

Work Order:	212002
Part Number:	654.6411
	Page 1 of 1

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DAS
82
9-89

Measured by: <i>B</i>	Checked by: <i>mf</i>	QC Inspector:
Date: <i>20-08-18</i>	Date: <i>20/08/20</i>	Date: <i>AUG 31 2020</i>

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	18-Aug-20	New Issue	MG	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046954



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046954

PO Date: 8/25/20

Due Date: 9/2/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

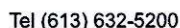
Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	212077	650.9610	650.9600 REV-PB2	Electric Valve Body -Issue P/O; _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required	Firmed - X6		9/2/20	6 pcs	0 pcs	6 pcs	\$0.35/pcs	\$2.10
									AUG 31 2020			
2	210876	651.0101	651.0100 REV.PE2	Angled Gauge Adapter -Issue P/O; _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 316 stainless steel -Certificate of Conformity is required	Firmed - X3		9/2/20	3 pcs	0 pcs	3 pcs	\$0.35/pcs	\$1.05
									AUG 31 2020			
3	210662	650.7712	650.7700 REV.PF1	Mechanical Cap -Issue P/O; _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required	Firmed - X3		9/2/20	3 pcs	0 pcs	3 pcs	\$0.35/pcs	\$1.05
									AUG 31 2020			
4	211175	650.7810	650.7800 REV.PA1	Pull Rod -Issue P/O; _____ PASSIVATE IAW QQ-P-35C, TYPE II -Material type; 303 stainless steel -Certificate of Conformity is required	Firmed - X3		9/2/20	3 pcs	0 pcs	3 pcs	\$0.35/pcs	\$1.05
									AUG 31 2020			



Grand Total: \$128.63

Huerin



Certificat de Conformité / Certificate of Compliance



0 3 0 5 5 4 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

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Livré à / Ship to

DART AEROSPACE LTD

 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
28-Aug-2020		Ian Wilson		POHB046954					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	650.9610 Rev.	650.9610 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] TEST ONE PART FIRST PASSIVATE IAW QQ-P-35C MATERIAL TYPE: 303 STAINLESS STEEL	PASSIVATION CH	6	6	0	0	0	
2	651.0101 Rev.	651.0101 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] TEST ONE PART FIRST PASSIVATE IAW QQ-P-35C, TYPE II MATERIAL TYPE: 316 STAINLESS STEEL	PASSIVATION CH	3	3	0	0	0	
3	650.7712 Rev.	650.7712 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] PASSIVATE IAW QQ-P-35C, TYPE II MATERIAL TYPE: 303 STAINLESS STEEL	PASSIVATION CH	3	3	0	0	0	
4	650.7810 Rev.	650.7810 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] PASSIVATE IAW QQ-P-35C, TYPE II MATERIAL TYPE: 303 STAINLESS STEEL	PASSIVATION CH	3	3	0	0	0	
5	654.6411 Rev.	654.6411 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] PASSIVATE IAW QQ-P-35C, TYPE II MATERIAL TYPE: 303 STAINLESS STEEL	PASSIVATION CH	5	5	0	0	0	
6	654.6412 Rev.	654.6412 01 -PASSIVATION-DICHROMATE [PASSIVATION BICHROMATE] PASSIVATE IAW QC-P35C, TYPE II MATERIAL TYPE 303 STAINLESS STEEL	PASSIVATION CH	5	5	0	0	0	
7	647.2511 Rev.	647.2511 01 -PASSIVATION DICHROMATE [PASSIVATION DICHROMATE] PASSIVATE AS PER MIL-S-5002 TYPE 6	PASSIVATION CH	36	36	0	0	0	
8	647.2510 Rev.	647.2510 01 -PASSIVATION DICHROMATE [PASSIVATION DICHROMATE] PASSIVATE AS PER MIL-S-5002 TYPE 6	PASSIVATION CH	36	36	0	0	0	

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AUG 28 2020

DART AEROSPACE LTD.

030554-1

030554 - 1

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

DART AEROSPACE LTD.

Page 2 of 2

Larrendo LOIU (VIZCAYA) España
P.O. Box 1.323/48080 Bilbao
Tel. 34-(4) 4 71 13 00
Fax.34-(4) 4 53 16 36

Management Systems
Certified by
LRQA
ISO 9001 / SGI 6006360
ISO 14001 / SGI 1670676

ACEROS INOXIDABLES

OLARRA

Trade Mark - Zeichen des Lieferwerkes
Anagrama del suministrador

Works Inspector Stamp - Werkssachverständiger
Sello del Inspector



Certificate type - APZ Nach **EN 10204/3.1** Certificate n° - Prüf-Nr **362910** Date - Datum - Fecha **13 - 09 - 2018**
Certificado tipo Certificado n°

Our order N° **665995** Heat **462762** Your order N° **C113864**
Werks - Nr Bestell - Nr
N° de Referencia Pedido N°

Steel Grade **AISI-303** According to **ASTM A 582 / A 582M-12** **DAS 82**
Werkstoff Calidad Entsprechend Corresponds 9-89

Shape and Size - Gegenstand **ROUND 5/8"** Tolerance - Toleranz **ASTM A 484 / TB.7** Bundles **1** Bars **1673 Lbs**
Perfil y dimensión Tolerancia Bunde Stäbe Gewicht
Bultos Barras Peso

Requirements - Anforderungen - Exigencias
QQ-S 7045-70 AMD2 COND.A.
SAE AMS 5640U-07. TYPE I.
EN 10.088-3.2014.
1.4305.
MECAMAX - PLUS

Melting process / Erschmelzungsart / Proceso de Fusión **E.A.F. / A.O.D.** Heat treatment / Wärmebehandlung / Tratamiento térmico **1050C 4H/Std WATER/WASSER/AGUA**

Solution annealed/Abgeschreckt/Hipertempe-Cold drawn/Gezogen/Estirado-Polished/Poliert/Pulido-

Test results - Ergebnis der Prüfungen - Resultados de los ensayos

Dimension of Specimen Abmessungen des Probestabes Medida de las probetas	Rp0.2% KSI	Rp 1% KSI	Rm KSI	A %L 5D	A %L 4D	Z %	Hardness Härte HBw	Impact test / Kernschlag / Resiliencia ISO V ft. lb
RD. 12,50 mm.	Min.							
	Max.						262	
Temperature °C 20	Spec. N° 1	84	94	105	33	55	217	
Probe Nr. Pro N°								

	C	Si	Mn	P	S	Cr	Mo	Ni	Cu	N	Co
Min.					0,150	17,00		8,00			
Max.	0,150	1,00	2,00	0,200		19,00		10,00	0,70	0,1000	
	0,046	0,48	1,83	0,036	0,334	17,73	0,40	8,41	0,48	0,0340	0,19

Visual and dimensional inspection **O.K.** Radioactivity inspection **O.K.** Antimixing test **O.K.** Grain Size
Besichtigung und Ausmessung Radioaktivitätskontrolle Spektroskop Verwechslungspr Korngröße
Control visual y dimensional Control de Radioactividad Antimezcla Tamaño de grano

Remarks - Bemerkungen - Observaciones
Free From Mercury contamination/Quecksilberfreiheit.
No weld repair.
EDV / EDP
Acc. EN 10.204
Marian Tejedo
Quality Mng.
Works Inspector
Der Werkssachverständige
Inspector de fábrica

We hereby certify that material described herein complies with the requirements agreed on the order.

Firmado digitalmente por / Signed digitally by:
ACEROS INOXIDABLES OLARRA SA - CIF A48663546
Fecha / Date: 13-09-2018 18:52

221586

LIVE 4

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R 0.625
 DATE: JAN 24 2020

PO / BATCH NO.: POH304554/
5250214

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 25 PF
 QUANTITY INSPECTED: 25 PF
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.625
 THICKNESS RECEIVED: 0.625
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	☒ Y ☒ N	665 2020/01/24
CORRECT FINISH	☒ Y ☒ N	
CORROSION	☒ Y ☒ N	
CORRECT GRAIN DIRECTION	☒ Y ☒ N	
CORRECT MATERIAL PER M-DRAWING	☒ Y ☒ N	ASTM A582
CORRECT THICKNESS	☒ Y ☒ N	
PHOTO REQUIRED	☒ Y ☒ N	
CORRECT REF # TO LINK CERT	☒ Y ☒ N	462762
CORRECT MATERIAL IDENTIFICATION	☒ Y ☒ N	
CORRECT M# ON THE MATERIAL	☒ Y ☒ N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	☒ Y ☒ N	
DOES THIS REQUIRE AN EXTRUSION REPORT	☒ Y ☒ N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: _____	DAS 82	SIGNED OFF BY: _____
DATE: <u>JAN 24 2020</u>	9-89	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Shipping Order

22/01/2020

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 Tel.: 450 641-3330

Order : 149625
Reference : pohb045541
Ship : PICK UP / PICK UP

Customer: 6323336

Ship To

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
MR3441H	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N 4140 HTSR ROU .750 DIA 1 x 22' ht;75070620	22	22	0
MR11841H	4140 HTSR ROU 1.125 DIA 1 x 20' r/l ***** ht;75072955	23.42	23.42	0
DT12083	MS TUB .500" X .083" WALL DOM 4 x 20' r/l ***** ht;mm18106467	81	81	0
SR583	303 ROU .625 DIA 2 x 12' r/l ht;462762	25	25	0
SR13	303 ROU 1.000 DIA 3 x 12' r/l ***** ht;432071	36	36	0
MP124130N	4130 NORM PLATE .500 THICK AMS 6345 40 x 3" x 14" ht;1961550	11.68	11.68	0
TP12A2	A-2 PLATE TFA 1/2" THICK 4 x 1.25" -0+ .0656" x 144" r/l ht;9919020379b-48-1	102	102	0
	livre jp			

DAS
82
9-89
JAN 23 2020

Shipping :
Package No :

Ref. :

Merchandise Received:



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045541



Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		M303R0.625			303 Round Bar 0.625" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	-	1/24/20	24 ft	0 ft 25 ft 663	24 ft	\$4.95/ft DAS 82 9-89 JAN 24 2020	\$118.80
5		M303R1.000		SR13	303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	-	1/24/20	36 ft	0 ft 36 ft 663	36 ft	\$11.40/ft DAS 82 9-89 JAN 24 2020	\$410.40
6		M4130NB0.500X03.000			4130 Bar 0.500 X 3.00 : MATERIAL: AISI 4130N STEEL BAR PER MIL-S-6758 OR AMS 6345/6348/6370/6528 CUT TO SIZE 14" receive ft	Firmed	-	1/24/20	47 ft	0 ft 46 ft PK 663	47 ft	\$30.57407/ft DAS 82 9-89 JAN 24 2020	\$1,436.98
Line Item Note 47 ft = to 40 pcs cut to 14"													
7		MSTEEL-A2- B0.500X1.250	MSTEEL-A2		AISI A2 Tool Steel Bar, 0.500 X 1.250 : MATERIAL: AISI A2 STEEL, ANNEALED CONDITION AS PER ASTM A681 receive ft	Firmed	-	1/24/20	48 ft	0 ft 46 ft PK 39	48 ft	\$16.25/ft DAS 82 9-89 JAN 24 2020	\$780.00
Grand Total:												\$4,048.38	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable). No Raw Metals from China or Soviet Bloc Countries. (DFARS)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program.

A049 supplier awareness.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/10/20 12:50 PM Dart.Lavoie.Chantal

579 x 1.350 (L7)
9'9" x 4

26
14" x 40